

SUPERLINER CL225

CASE ERECTOR AND CASE LINER



The new Superliner CL225 is an integrated case erector and case liner that provides the best possible lining quality of bags inserted into electronically squared RSC or HSC cases at a rate of up to 15 cases per minute. The machine makes bags with an adjustable length from gusseted polyethylene tubing, and is available with optional heat-seal assemblies for block bottom bags.





TECHNICAL SPECIFICATIONS SUPERLINER CL225

Case range:	10.00" x 8.00" x 6.00" (L x W x H) min. 20.00" x 16.00" x 16.00" (L x W x H) max.
Speed:	Up to 15 cases / min.
Case magazine:	Horizontal powered indexing case magazine, length 40" with rear pushers for easy loading of the cases.
Taping head:	OK-55 high quality taping head with open tape feed path, suitable for 2" wide tape and 14" diameter rolls.
Bag gauges:	0.7 – 3.0 mil depending on material.
Bag material:	All standard polyethylene films. (HDPE, LDPE, LLDPE, blends and co-extrusions)
Roll holder:	Holds two rolls of film; low level loading and easy splicing for quick roll changes. Roll diameters up to 19" or 100 lbs max.
Electric:	480V, 3 Phase, 60Hz standard, or to requirement.
Pneumatic:	90 – 100 psi, 3/4" supply.
Controls:	PLC controls with 6" color touch-screen display with self-diagnostics and troubleshooting.
Signals:	Low cases, no cases, low bags, no bags, bag not opened, low tape, no tape, tape not applied and tape not cut.
Finish:	Stainless steel.
Machine handing:	Depending on case handing, right to left or left to right.

FEATURES

BENEFITS

Integrated case erector, case liner and bottom taper.	Ease of set up, training and operation.
Suction box provides best possible lining quality.	Hygienic; no parts are contacting the clean inside of the bag and maximum volume is available for product filling.
Automatic case squaring system.	Consistency for automatic lines and enhanced cosmetics.
Bags made on the machine.	Cost savings over pre-made bags.
Adjustable bag length.	Reduce inventory, one roll size makes multiple bag lengths.
Tape, film and case monitoring.	Operator friendly and higher reliability.
Stainless steel finish.	Clean and durable finish, preferred in food and other industries.
Dual roll holder.	Ergonomic, low level, easy roll changes with minimal down time

Superliner CL225 Options:

- 45 degree angled gusset seals to make block bottom bags.
- Other case sizes.
- Case magazine 60" (1500mm) long.
- OK-75 taping head for 3" wide tape.
- Bag detect and reject systems.
- Polybag-in-Box De-cuffer Closers.
- Case sealers.
- Complete Packing Lines.



Our machines can be used to pack almost any product:

Fruits, nuts, vegetables, scallions, meats, poultry, seafood, cereals, crackers, rice, pasta, tortillas, snack food, sugar, chocolate, herbs, spices, seed, coffee, tea, bakery goods, gypsum, asphalt, caps, closures, plastics, screws, medical devices, cutlery, butter, powders, pharmaceutical devices, biomedical devices, pellets, powders, crack filler, margarine, shortening, oils and fats, dough, candy.



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